



SAFETY DATA SHEET

SECTION 1 : IDENTIFICATION

Product identifier used on the label:

Product Name:	Coated Finished Flap Discs	
Product Code:	Coated	
UPC Number:	63642501865	R980P

Other means of identification:

Recommended use of the chemical and restrictions on use:

Product Use/Restriction: Abrasive Product.

Chemical manufacturer address and telephone number:

Manufacturer Name:	Saint-Gobain Abrasives, Inc.
Address:	1 New Bond Street Worcester, MA 01615
Website:	www.Nortonabrasives.com
General Phone Number:	508-795-5000

Emergency phone number:

Emergency Phone Number: 508-795-5000

SECTION 2 : HAZARD(S) IDENTIFICATION

Classification of the chemical in accordance with CFR 1910.1200(d)(f):

Signal Word:	Not applicable.
GHS Class:	Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200
Hazard Statements:	Not applicable.
Precautionary Statements:	Not applicable.

Hazards not otherwise classified that have been identified during the classification process:

Route of Exposure:	Eyes. Skin. Inhalation. Ingestion.
Eye:	Causes eye irritation.
Skin:	Causes skin irritation.
Inhalation:	Prolonged or excessive inhalation may cause respiratory tract irritation.
Ingestion:	May be harmful if swallowed. May cause vomiting.
Chronic Health Effects:	Prolonged or repeated contact may cause skin irritation.
Signs/Symptoms:	Overexposure may cause headaches and dizziness.
Target Organs:	Eyes. Skin. Respiratory system. Digestive system.
Aggravation of Pre-Existing Conditions:	None generally recognized.

SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures:

Chemical Name	CAS#	Ingredient Percent	EC Num.
Inorganic fluorides	Not Applicable	10 - 30 by weight	
Aliphatic Amines	No Data	1 - 5 by weight	
Crystalline Silica, Quartz	14808-60-7	1 - 5 by weight	238-878-4
Calcium Silicate	13983-17-0	5 - 10 by weight	237-772-5
Epoxy resin	25068-38-6	5 - 10 by weight	
Polymer/solids	No Data	1 - 5 by weight	
Precipitated Calcium Carbonate	471-34-1	1 - 5 by weight	207-439-9
Polyester	25038-59-9	5 - 10 by weight	
Aluminum Oxide, Non-fibrous	1344-28-1	30 - 60 by weight	215-691-6
Resin	9003-35-4	10 - 30 by weight	

SECTION 4 : FIRST AID MEASURESDescription of necessary measures:

Eye Contact:	Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Remove contacts if present and easy to do. Continue rinsing. Get medical attention, if irritation or symptoms of overexposure persists.
Skin Contact:	Immediately wash skin with soap and plenty of water. Get medical attention if irritation develops or persists.
Inhalation:	If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.
Ingestion:	If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

Most important symptoms/effects, acute and delayed:

Other First Aid: Not applicable.

Indication of immediate medical attention and special treatment needed:

Note to Physicians: Not applicable.

SECTION 5 : FIRE FIGHTING MEASURESSuitable and unsuitable extinguishing media:

Suitable Extinguishing Media:	Use alcohol resistant foam, carbon dioxide, dry chemical, or water fog or spray when fighting fires involving this material.
Unsuitable extinguishing media:	Not applicable.

Specific hazards arising from the chemical:

Hazardous Combustion Byproducts: Not applicable.

Unusual Fire Hazards: Not applicable.

Special protective equipment and precautions for fire-fighters:

Protective Equipment: As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/NIOSH (approved or equivalent) and full protective gear.

Fire Fighting Instructions: Not applicable.

NFPA Ratings:

NFPA Health:	1	1	
NFPA Flammability:	1	1	0
NFPA Reactivity:	0		

SECTION 6 : ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Personal Precautions: Evacuate area and keep unnecessary and unprotected personnel from entering the spill area. Use proper personal protective equipment as listed in Section 8.

Environmental precautions:

Environmental Precautions: Avoid runoff into storm sewers, ditches, and waterways.

Methods and materials for containment and cleaning up:

Spill Cleanup Measures: Not applicable.

Methods and materials for containment and cleaning up:

Methods for containment: Contain spills with an inert absorbent material such as soil or sand. Prevent from spreading by covering, diking or other means. Provide ventilation.

Methods for cleanup: Clean up spills immediately observing precautions in the protective equipment section. Place into a suitable container for disposal. Provide ventilation. After removal, flush spill area with soap and water to remove trace residue.

Reference to other sections:

Other Precautions: Not applicable.

SECTION 7 : HANDLING and STORAGE

Precautions for safe handling:

Handling: Use with adequate ventilation. Avoid breathing vapor and contact with eyes, skin and clothing.

Hygiene Practices: Wash thoroughly after handling. Avoid contact with eyes and skin. Avoid inhaling vapor or mist.

Conditions for safe storage, including any incompatibilities:

Storage: Store in a cool, dry, well ventilated area away from sources of heat, combustible materials, and incompatible substances. Keep container tightly closed when not in use.

SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

EXPOSURE GUIDELINES:

Ingredient	Guideline OSHA	Guideline NIOSH	Guideline ACGIH	Quebec Canada	Ontario Canada
Inorganic fluorides	PEL-TWA 2.5 mg/m ³	REL-TWA 2.5 mg/m ³	TLV-TWA 2.5 mg/m ³		
Crystalline Silica, Quartz			TLV-TWA: 0.025 mg/m ³ Respirable fraction (R)	VEMP-TWA: 0.1 mg/m ³ Respirable fraction (R)	OEL-TWAEV: 0.05 mg/m ³ Respirable fraction (R)
Calcium Silicate	PEL-TWA: 15 mg/m ³ Total particulate/dust (T) PEL-TWA: 5 mg/m ³ Respirable fraction (R)		TLV-TWA: 10 mg/m ³ Inhalable fraction (I) TLV-TWA: 3 mg/m ³ Respirable fraction (R)	VEMP-TWA: 10 mg/m ³ Total particulate/dust (T) VEMP-TWA: 5 mg/m ³ Respirable fraction (R)	
Precipitated Calcium Carbonate	PEL-TWA: 5 mg/m ³ Respirable fraction (R)			VEMP-TWA: 10 mg/m ³ Total particulate/dust (T)	OEL-TWAEV: 10 mg/m ³ OEL-TWAEV: 10 mg/m ³

	PEL-TWA: 15 mg/m3 Total particulate/dust (T)				
Aluminum Oxide, Non-fibrous	PEL-TWA: 5 mg/m3 Respirable fraction (R) PEL-TWA: 15 mg/m3 Total particulate/dust (T)		TLV-TWA: 10 mg/m3	VEMP-TWA: 10 mg/m3 Total particulate/dust (T)	OEL-TWAEV: 10 mg/m3 Total particulate/dust (T)
Ingredient	Alberta Canada	Mexico	British Columbia Canada		
Crystalline Silica, Quartz	OEL-TWA: 0.1 mg/m3 Respirable fraction (R)	LMPE-PPT: 0.1 mg/m3 Respirable fraction (R)	OEL-TWA: 0.025 mg/m3 Respirable fraction (R)		
Precipitated Calcium Carbonate	OEL-TWA: 10 mg/m3 OEL-TWA: 5 mg/m3 Respirable fraction (R) OEL-TWA: 10 mg/m3 Total particulate/dust (T)	LMPE-PPT: 10 mg/m3 Inhalable fraction (I) LMPE-CT: 20 mg/m3 Inhalable fraction (I)	OEL-TWA: 3 mg/m3 Respirable fraction (R) OEL-TWA: 10 mg/m3 Total particulate/dust (T) OEL-STEL: 20 mg/m3 Total particulate/dust (T)		
Aluminum Oxide, Non-fibrous	OEL-TWA: 10 mg/m3	MPE-PPT: 0.1 mg/m3 Respirable fraction (R)	OEL-TWA: 3 mg/m3 Respirable fraction (R) OEL-TWA: 10 mg/m3 OEL-TWA: 10 mg/m3 Total particulate/dust (T) OEL-STEL: 20 mg/m3 Total particulate/dust (T)		

Appropriate engineering controls:**Engineering Controls:**

Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.

Individual protection measures:**Eye/Face Protection:**

Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.

Skin Protection Description:

Chemical-resistant gloves and chemical goggles, face-shield and synthetic apron or coveralls should be used to prevent contact with eyes, skin or clothing.

Respiratory Protection:

A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

Other Protective:

Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

PPE Pictograms:**SECTION 9 : PHYSICAL and CHEMICAL PROPERTIES****PHYSICAL AND CHEMICAL PROPERTIES:**

Physical State Appearance:	Solid article.
Color:	Not determined.
Odor:	Odorless.
Odor Threshold:	Not determined.
Boiling Point:	Not determined.
Melting Point:	Not determined.
Density:	Not determined.
Solubility:	Not determined.
Vapor Density:	Not determined.
Vapor Pressure:	Not determined.
Evaporation Rate:	Not determined.
pH:	Not determined.
Viscosity:	Not determined.
Coefficient of Water/Oil Distribution:	Not determined.

Flammability: Not determined.
 Flash Point: None.
 Lower Flammable/Explosive Limit: Not applicable.
 Upper Flammable/Explosive Limit: Not applicable.
 Auto Ignition Temperature: Not applicable.
 Explosive Properties: Excessive dust accumulation could present a potential combustible dust hazard.
 VOC Content: Not determined.

SECTION 10 : STABILITY and REACTIVITY

Reactivity:

Reactivity: Not applicable.

Chemical Stability:

Chemical Stability: Stable under normal temperatures and pressures.

Possibility of hazardous reactions:

Hazardous Polymerization: Not reported.

Conditions To Avoid:

Conditions to Avoid: Heat, flames, incompatible materials, and freezing or temperatures below 32 deg. F.

Incompatible Materials:

Incompatible Materials: Oxidizing agents. Strong acids and alkalis.

Hazardous Decomposition Products:

Special Decomposition Products: Not applicable.

SECTION 11 : TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION:

Acute Toxicity: This product has not been tested for its toxicity.

<u>Carcinogens:</u>							MEXICO
	ACGIH	NIOSH	OSHA	IARC	NTP		
Aluminum Oxide, Non-fibrous	A4 Not Classifiable as a Human Carcinogen	No Data	No Data	No Data	No Data		A4 Not Classifiable as a Human Carcinogen

Crystalline Silica, Quartz :

RTECS Number: VV7330000

Calcium Silicate :

RTECS Number: ZC9750000

Epoxy resin :

RTECS Number: SL6475000

Eye: Eye - Rabbit Standard Draize test.: 100 mg [mild] (RTECS)

Ingestion: Oral - Rat LD50 : 11400 mg/kg [Behavioral - Somnolence (general depressed activity) Lungs, Thorax, or Respiration - Dyspnea Nutritional and Gross Metabolic - Weight loss or decreased weight gain]
 Oral - Mouse LD50 : 15600 mg/kg [Behavioral - Somnolence (general depressed activity) Lungs, Thorax, or Respiration - Dyspnea Nutritional and Gross Metabolic - Weight loss or decreased weight gain] (RTECS)

Precipitated Calcium Carbonate :

RTECS Number: FF9335000

Eye: Eye - Rabbit Standard Draize test.: 750 ug/24H (RTECS)

Skin: Administration onto the skin - Rabbit Standard Draize test.: 500 mg/24H (RTECS)

Ingestion: Oral - Rat LD50: 6450 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

Polyester :

RTECS Number: TR2725000

Aluminum Oxide, Non-fibrous :

RTECS Number: BD1200000

Inhalation: Inhalation - Rat TCLo: 200 mg/m3/5H/28W (Intermittent) [Lungs, Thorax, or Respiration - Structural or functional change in trachea or bronchi; Lungs, Thorax, or Respiration - Chronic pulmonary edema; Related to Chronic Data - death] (RTECS)

Resin :

RTECS Number: SM8542500

Skin: Administration onto the skin - Rat LD50 : >2 gm/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

Ingestion: Oral - Rat LD50 : >5 gm/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

SECTION 12 : ECOLOGICAL INFORMATION

Ecotoxicity:

Ecotoxicity: Please contact the phone number or address of the manufacturer listed in Section 1 for information on ecotoxicity.

SECTION 13 : DISPOSAL CONSIDERATIONS

Description of waste:

Waste Disposal: Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.

SECTION 14 : TRANSPORT INFORMATION

UN number: Not regulated as hazardous material for transportation.

UN proper shipping name: Not regulated as hazardous material for transportation.

Transport hazard class(es): Not regulated as hazardous material for transportation.

Packing group: Not regulated as hazardous material for transportation.

Environmental hazards: Not regulated as hazardous material for transportation.

Special precautions for user: Not regulated as hazardous material for transportation.

SECTION 15 : REGULATORY INFORMATION

Safety, health and environmental regulations specific for the product:

Inventory Status

	Japan ENCS	South Korea KECL	Australia AICS	Canada DSL	TSCA Inventory Status
Crystalline Silica, Quartz				Listed	Listed
Calcium Silicate					Listed
Epoxy resin				Listed	Listed
Precipitated Calcium Carbonate				Listed	Listed
Polyester				Listed	Listed

Aluminum Oxide, Non-fibrous	(1) -23	KE-01012	Listed	Listed	Listed
Resin				Listed	Listed

Crystalline Silica, Quartz :

Canada IDL: Identified under the Canadian Hazardous Products Act Ingredient Disclosure List: 0.1%.1406(1491)

Aluminum Oxide, Non-fibrous :

Canada IDL: Identified under the Canadian Hazardous Products Act Ingredient Disclosure List: 0.1%.50(1298)

Crystalline Silica, Quartz :

EC Number: 238-878-4

Calcium Silicate :

EC Number: 237-772-5

Precipitated Calcium Carbonate :

EC Number: 207-439-9

Aluminum Oxide, Non-fibrous :

EC Number: 215-691-6

State Right To Know

	RI	MN	IL	PA	MA
Crystalline Silica, Quartz				Listed	Listed
Aluminum Oxide, Non-fibrous	Listed	Listed	No Data	Listed	Listed

	NJ				
Aluminum Oxide, Non-fibrous	Listed: NJ Hazardous List; Substance Number: 2891				

SECTION 16 : ADDITIONAL INFORMATION**HMIS Ratings:**

HMIS Health Hazard: 1
 HMIS Fire Hazard: 1
 HMIS Reactivity: 0

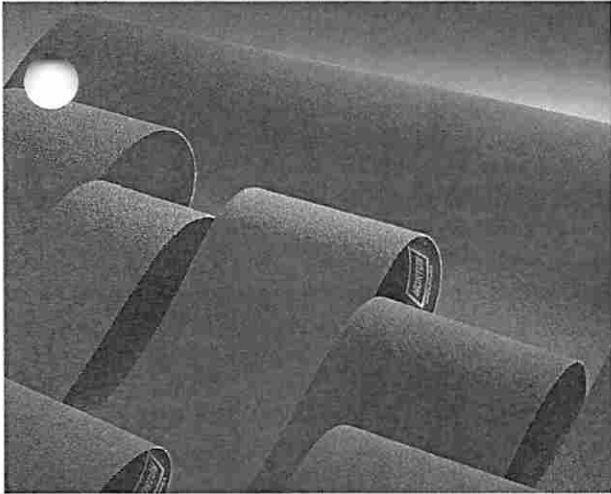
Health Hazard	1
Fire Hazard	1
Reactivity	0
Personal Protection	

SDS Creation Date: August 15, 2009

SDS Revision Date: March 31, 2015

MSDS Revision Notes: GHS Update

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CATEGORY DEFINITION

For many non-stock belts, our FastTrack belt service centers offer all the benefits of an ISO 9001 quality manufacturer and the advantages of a coated abrasives express belt service. As the industry leader of abrasive belts, our FastTrack belt service has an extensive range of Norton made-to-order belts including Norton SG ceramic alumina, BlueFire zirconia alumina, versatile aluminum oxide, and silicon carbide belts.

Manufacturing lead-time is two days for narrow belts (1/2" – 12" wide) and three days for wide belts (14 – 52" wide). Please see the FastTrack belt service chart below for complete details on availability and lead-times.

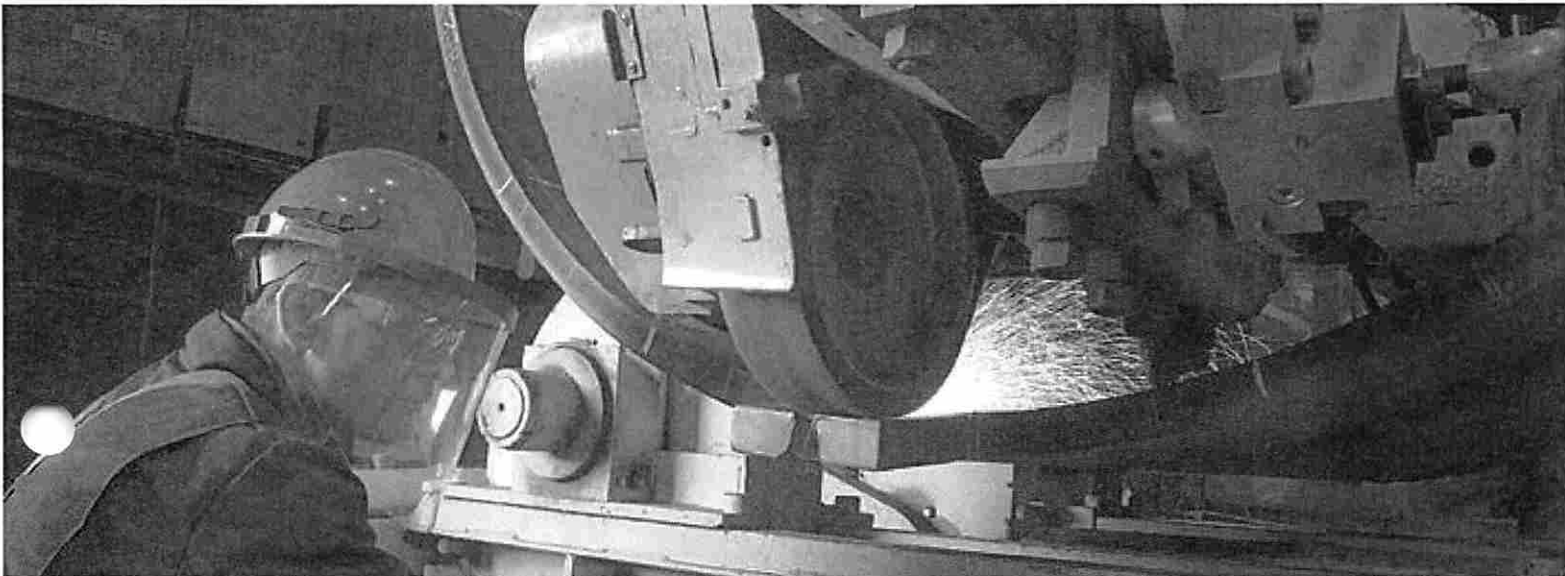
FASTTRACK AVAILABILITY AND LEAD-TIME INFORMATION

WIDTH*	GRIT SIZE	MINIMUM ORDER QUANTITY	CASE QUANTITY	MAXIMUM ORDER QUANTITY (EQUALS 2 CASES)	CONVERSION LEAD-TIMES
Narrow Belts					
1/2" through 1"	All	50	200	400	2
Over 1" through 5"	All	10	50	100	2
Over 5" through 9"	All	10	20	40	2
Over 9" through 14"	All	10	10	20	2
Wide Belts					
Over 14" through 20"	All	5	10	20	3
Over 20" through 52"	36 & coarser	2	2	4	3
Over 20" through 52"	40-80	3	3	6	3
Over 20" through 52"	100 & finer	5	5	10	3

* FASTTRACK BELT SERVICE APPLIES TO BELTS 25" AND GREATER IN LENGTH

HOW TO PLACE A FASTTRACK BELT ORDER

- Check the FastTrack belt availability
- Include a full description of belt: quantity, size, Norton CAP code, and grit size
- Send order electronically, fax, or phone to customer service
- When ordering a belt that does not have an existing part number, please call Customer Service to expedite part number creation





BELT SPECIFICATIONS AND AVAILABILITY

TIER	PRODUCT CAP CODE	SHAPE AVAILABILITY	GRIT SIZE	ABRASIVE GRAIN	BACKING	APPLICATIONS	
Metalworking							
Norton							
Best	R980P	Narrow, Wide	24-120	Norton Blaze Ceramic Alumina	Y-wt. Polyester	Latest-generation Norton SG grain, supersized and designed for high-performance grinding on stainless and other alloys	
Best	R984	Narrow, Wide	36-120	Norton SG Ceramic Alumina	Y-wt. Polyester	Norton SG grain for medium-pressure grinding and finishing heat-sensitive alloys	
Better	R884P	Narrow, Wide	24, 36-80	Norton BlueFire Zirconia Alumina	Y-wt. Polyester	High-performance zirconia alumina grain designed for medium- to high-pressure grinding	
NEW	Better	R887D	Narrow, Wide	24, 36-120	Norton BlueFire Zirconia Alumina	Y-wt. Polyester	NEW! Significantly improved-performance zirconia alumina grain, supersized and designed for medium- to high-pressure grinding of heat-sensitive alloys
Better	R823P	Narrow, Wide	60-220	Norton BlueFire Zirconia Alumina	X-wt. Polyester	High-performance zirconia alumina grain on lighter backing designed for light to medium grinding	
Good	R766	Narrow	P24-80	Aluminum Oxide Blend	Y-wt. Polyester	Premium aluminum oxide blend product designed for a variety of applications including soft metals to hard-to-grind stainless and carbon steel	
NEW	Good	R766X	Narrow, Wide	P60-P400	Norton Neon Aluminum Oxide	X-wt. Polyester	NEW! Quality, P-graded aluminum oxide and broad grit range for stock removal to finer finishing
Good	MX240	Narrow, Wide	P60-P150	Aluminum Oxide	X-wt. Poly/Cotton	P-graded, heat-treated aluminum oxide X-weight cloth with strong, but flexible, cotton/ polyester backing making it an ideal multi-purpose product	
Good	R245	Narrow	P80-P240, P320, P400	Aluminum Oxide	J-wt. Polyester	Aluminum oxide on flexible, lightweight polyester backing for moderate- to light- pressure applications on mild steel	
Good	KF376	Narrow	P80-P320, P400, P600	Aluminum Oxide	J-wt. Cotton	P-graded, heat-treated aluminum oxide with ceramic coating on a very flexible backing for use wherever flexibility and conformability are needed	
Good	R445	Narrow	60-220	Silicon Carbide	X-wt. Polyester	Sharp, silicon carbide grain on medium polyester backing for grinding very hard materials – glass, stone, solid surface	
Good	U243	Narrow, Wide to 12"	X80, X65, X45, X30, X22, X16	NORaX Aluminum Oxide	J-wt. Cotton	High-performance, multi-layered NORaX grain on very flexible backing for dry polishing applications	

TIER	PRODUCT CAP CODE	SHAPE AVAILABILITY	GRIT SIZE	ABRASIVE GRAIN	BACKING	APPLICATIONS	
Woodworking							
Norton							
Best	R963	Narrow, Wide	24-60, P80 100-150	Norton SG Ceramic Alumina	Y-wt. Polyester	Norton SG ceramic alumina grain with anti-static coating for forest product applications (MDF, particleboard, plywood)	
Best	R955	Narrow	P36-P120	Norton Red Heat Ceramic Alumina	Y-wt. Cotton	100% ceramic alumina abrasive with Y-weight cloth backing for dimensioning, intermediate sanding of wood	
Better	R831	Narrow, Wide	24, 36-120	Norton BlueFire Zirconia Alumina	Y-wt. Cotton	Norton BlueFire open-coat product recommended for dry low-pressure applications or where loading is a problem	
Good	R215	Narrow, Wide	50-180	Aluminum Oxide	X-wt. Cotton	Initial starting specification for all woodworking applications where loading is a problem	
Good	R490	Narrow, Wide	P36-P150	Silicon Carbide	Y-wt. Polyester	Anti-static product for forest product applications (MDF, particle board, plywood) where loading is an issue	
Good	R422	Narrow	50-120	Silicon Carbide	X-wt. Cotton	Initial starting specification for all woodworking applications where loading is not an issue	
NEW	Best	H975	Narrow, Wide	60-220	Norton Red Heat Ceramic Alumina	F-wt. Paper	NEW! Ceramic alumina grain, antistatic coating, and open coat; the best choice for applications where loading is a problem (soft woods, etc.)
NEW	Better	H831	Narrow, Wide	24,36-120	Norton BlueFire Zirconia Alumina	F-wt. Paper	NEW! Durable zirconia alumina grain, antistatic coating, and open coat; the better choice for applications where loading is a problem (soft woods, etc.)
NEW	Good	H275B	Narrow, Wide	P60-P220	Norton Adalox Aluminum Oxide	F-wt. Paper	NEW! Quality aluminum oxide grain, antistatic coating, and open coat make these an economical choice for all heavy-weight paper belt jobs
NEW	Better	H475	Narrow, Wide	P120-P400	Norton Onyx Silicon Carbide	F-wt. Paper	NEW! Sharp silicon carbide and antistatic coating create finer finishes on hard materials and veneers where finish is critical

MSDS from the MSDS Vault - PLEASE DO NOT REPLY

Subject: MSDS from the MSDS Vault - PLEASE DO NOT REPLY

From: MSDSVaultContact@actio.net

Date: 4/26/2016 1:52 PM

To: terry@burrking.com

Attached MSDS sent from [danielle.1.boyd@saint-](mailto:danielle.1.boyd@saint-gobain.com)

gobain.com.

66254408514

— Attachments: —

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